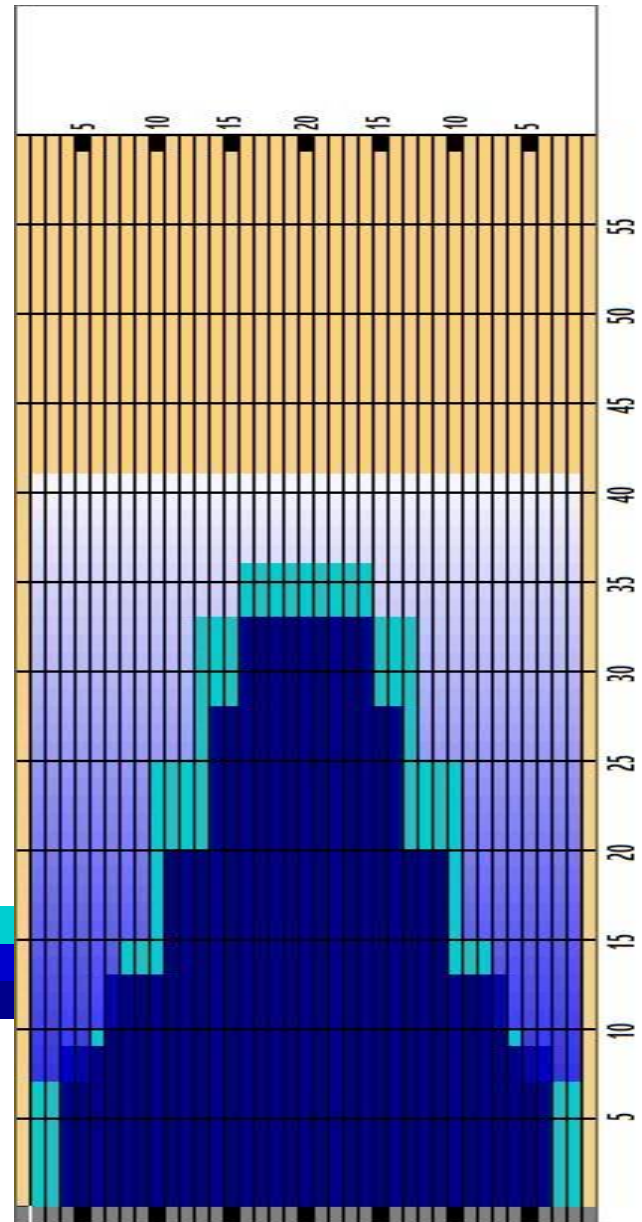


Oil Pattern Distance	41	Reverse Brush Drop	34	Oil Per Board	40 ul
Forward Oil Total	16.08 mL	Reverse Oil Total	9.36 mL	Volume Oil Total	25.44 mL
Tank Configuration	N/A	Tank A Conditioner	Navigate	Tank B Conditioner	Navigate

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	3	A	185	0.0	7.9	7.9	7400
2	6L	6R	1	18	3	A	29	7.9	10.4	2.5	1160
3	8L	8R	2	18	3	A	50	10.4	15.5	5.1	2000
4	10L	10R	4	18	3	A	84	15.5	25.7	10.2	3360
5	13L	13R	3	18	3	A	45	25.7	33.3	7.6	1800
6	16L	16R	1	22	3	A	9	33.3	36.4	3.1	360
7	2L	2R	0	26	3	A	0	36.4	41.0	4.6	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	41.0	33.0	-8.0	0
2	16L	16R	2	18	3	A	18	33.0	27.9	-5.1	720
3	14L	14R	3	18	3	A	39	27.9	20.3	-7.6	1560
4	11L	11R	3	18	3	A	57	20.3	12.7	-7.6	2280
5	7L	7R	2	14	3	A	54	12.7	8.8	-3.9	2160
6	4L	4R	2	14	3	A	66	8.8	4.9	-3.9	2640
7	2L	2R	0	10	3	A	0	4.9	0.0	-4.9	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.78	1.79	1.09	1.09	1.79	3.78

